Test Report: XLN-60-24

60W Constant Voltage LED Driver

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Control Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

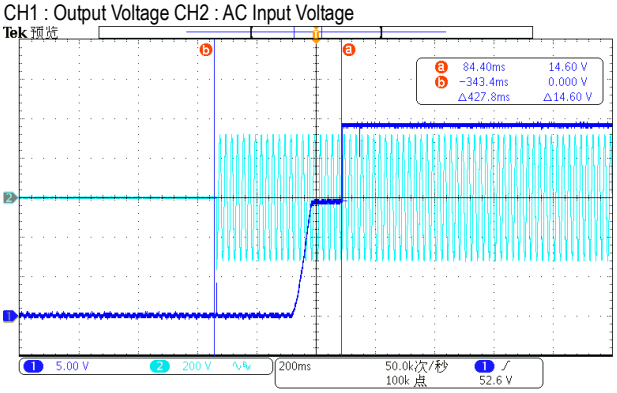
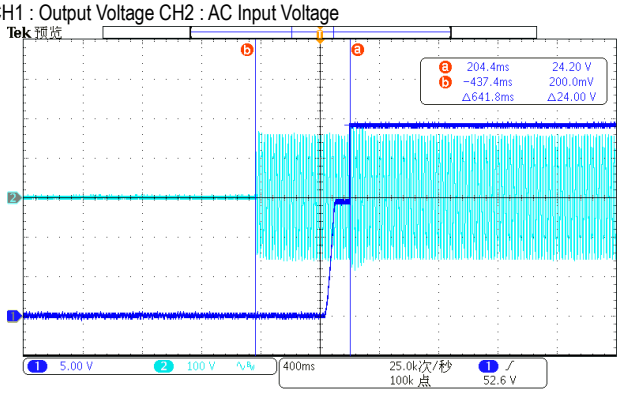
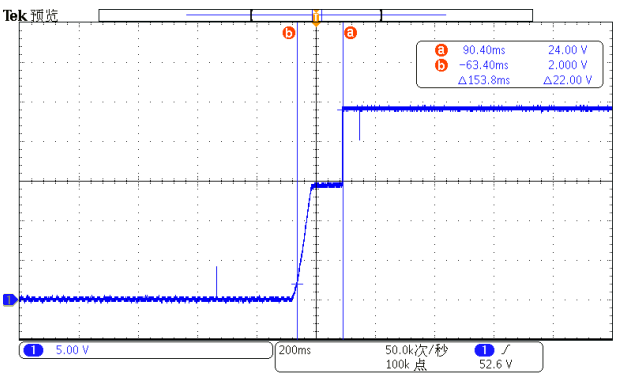
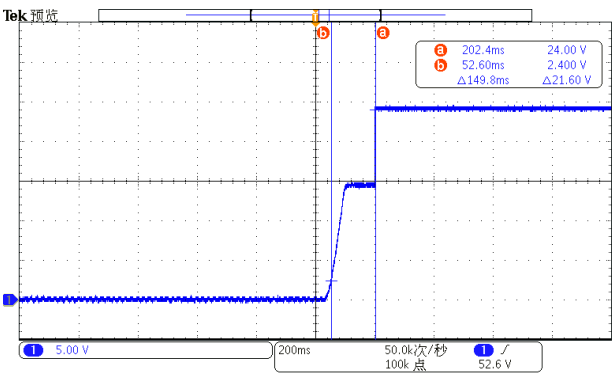
Safety Test
E.M.C. Test

■ RELIABILITY TEST

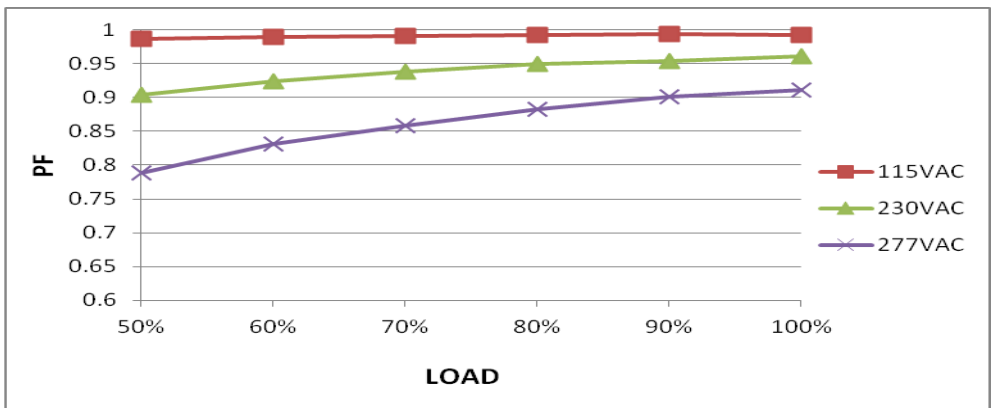
ENVIRONMENT TEST

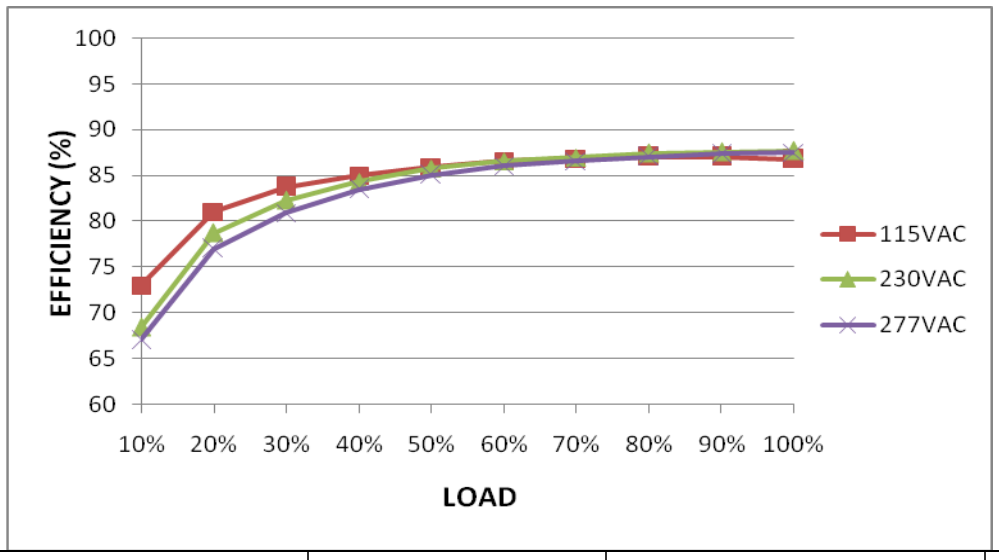
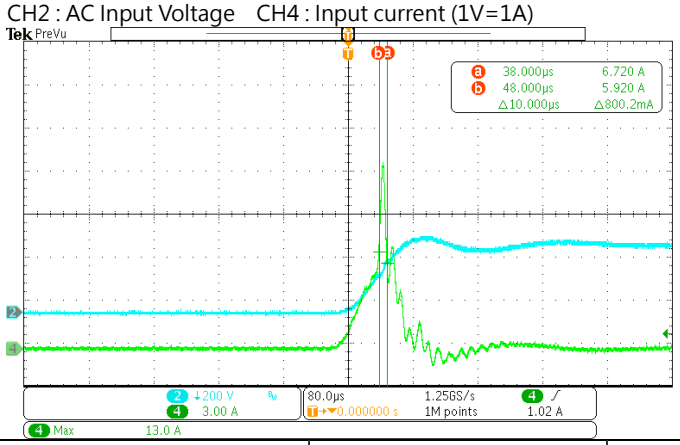
■ DESIGN VERIFY TEST

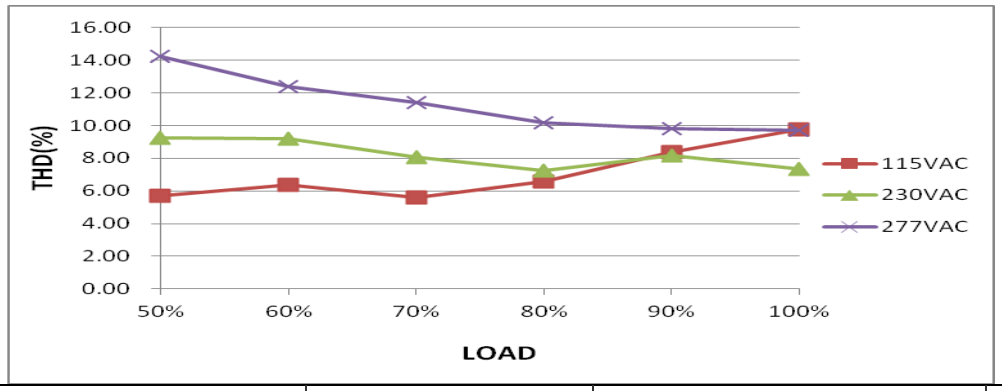
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -5% ~ +5% (Max)	I/P: 230VAC O/P:100%load Ta:25℃	1.5%~1.69%
2	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:100% /0% Ta:25℃	1.6 %
3	SET UP TIME(Max)	230VAC/ 800ms (Max) 115VAC/1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta:25℃	230VAC/427ms 115VAC/641ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
4	RISE TIME (Max)	230VAC/ 180ms (Max) 115VAC/ 180ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta:25℃	230VAC/149ms 115VAC/153ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	110VAC~305 VAC 155VDC~400VDC	(1) I/P: TESTING O/P: FULL LOAD (2) I/P: DC TESTING (L: + N:-) O/P: FULL / 50% LOAD (3) I/P: DC TESTING (L: - N: +) O/P: FULL / 50% LOAD (4) I/P: LOW-LINE=141VDC HIGH-LINE=431VDC O/P: Dimming on/off 【for Dimming type】 Ta:25℃	(1) 97V~308V (2) 155Vdc~400Vdc/FULL LOAD 155Vdc~400Vdc/50% LOAD (3) 155Vdc~400Vdc/FULL LOAD 155Vdc~400Vdc/50% LOAD (4) OK
			I/P: LOW-LINE-3V=107 V HIGH-LINE+10V=315 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 90 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25℃	OK
3	INPUT CURRENT (TYP)	277VAC/ 0.30 A 230 VAC/ 0.35 A 115 VAC/ 0.75 A	I/P: 277VAC/230 VAC/115 VAC O/P:FULL LOAD Ta:25℃ **CCH MODE TEST**	I= 0.27A/277VAC I =0.31A/ 230VAC I =0.61A/ 115VAC
4	POWER FACTOR(TYP)	0.95/230 VAC FULL LOAD 0.95/115 VAC FULL LOAD 0.9/277 VAC FULL LOAD	I/P: 230 VAC/115VAC/277VAC O/P:FULL LOAD Ta:25℃ **CCH MODE TEST**	PF= 0.961/230V/100%LOAD PF= 0.992 /115V/100%LOAD PF= 0.911/277V/100%LOAD
	P.F vs LOAD 			

5	EFFICIENCY (TYP)	87%	I/P: 230 VAC O/P:FULL LOAD Ta:25℃ **CCH MODE TEST**	87.18%
	EFFICIENCY vs LOAD  			
6	INRUSH CURRENT (TYP)	230 V/ 15 A COLD START (twidth=310us measured at 50% Ipeak) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25℃ **CCH MODE TEST**	I = 13A/ 230VAC T50= 10 us
	INPUT=230VAC/50HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current (1V=1A)  			
7	LEAKAGE CURRENT	< 0.75mA / 277VAC	I/P: 277 VAC O/P:Min LOAD Ta:25℃	L-FG: 0.029mA N-FG:0.023mA
8	TOTAL HARMONIC DISTORTION	THD< 20%(@load ≥ 60%/230VAC; @load ≥ 75%/277VAC); THD<10%@load 100%/230VAC	I/P： 230VAC/277VAC O/P：60% /75% /100% LOAD Ta：25℃	THD：9.22% 230VAC 60% THD：10.86% 277VAC 75% THD：7.34% 230VAC 100%

	THD vs LOAD 			
9	STANDBY POWER CONSUMPTION	Standby power consumption<0.5W (Dimming OFF, only for standard version B/DA2-type)	I/P：230VAC O/P：TESTING Ta：25℃	0.4375W for B-type 0.4426W for DA2-type

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 200 %	I/P: 305VAC I/P: 230VAC I/P: 100VAC O/P:TESTING Ta:25℃	149.5%/ 305VAC 149.2%/ 230VAC 149.3%/100VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	26V~ 35V	I/P: 305VAC I/P: 230VAC I/P: 100VAC O/P:MIN LOAD Ta:25℃	27.75V/ 305VAC 27.62V/ 230VAC 27.65V/ 90VAC PROTECTION TYPE : Shut down output voltage , re-power on to recover
3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 305 VAC I/P: 100 VAC O/P:FULL LOAD	O.T.P. Active PROTECTION TYPE : Shut down output voltage, recovers automatically after fault condition is removed
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC I/P: 100 VAC O/P: FULL LOAD Ta:25℃	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

CONTROL FUNCTION TEST

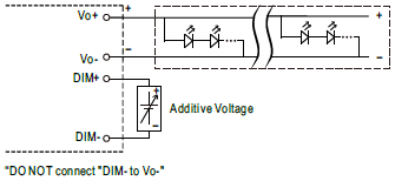
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	DIMMING OPERATION(B-Type)			

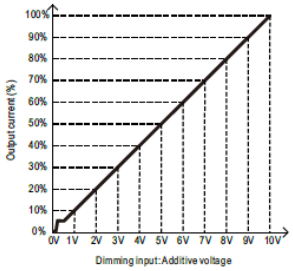
◎ B type

※ 3 in 1 dimming function

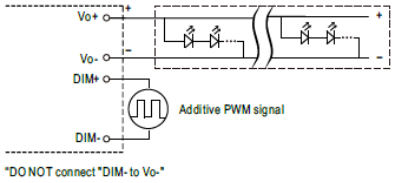
- Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 0 ~ 10VDC, or 10V PWM signal or resistance.
- Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.
- Dimming source current from power supply: 100 μA (typ.)

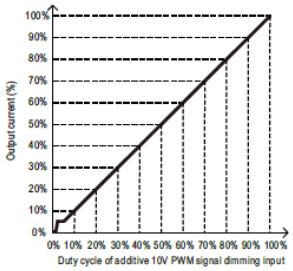
◎ Applying additive 0 ~ 10VDC



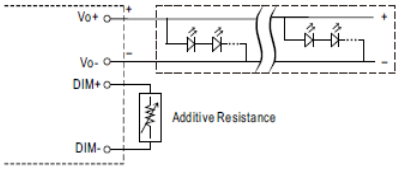


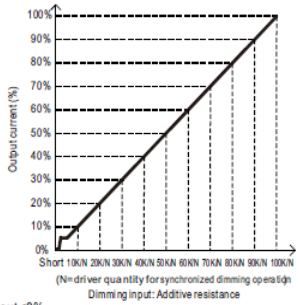
◎ Applying additive 10V PWM signal (frequency range 300Hz~3KHz):





◎ Applying additive resistance: 0~100k Ω

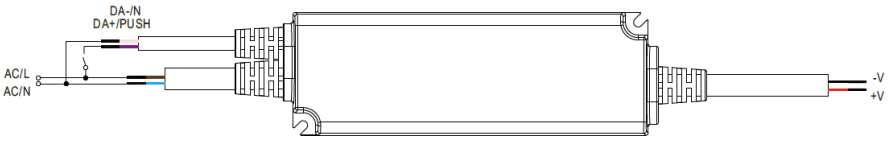


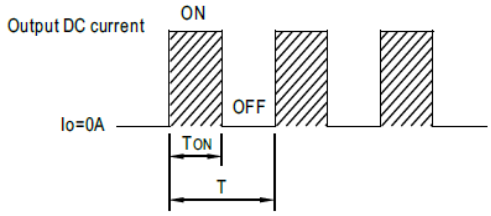


Note : 1. Min. dimming level is about 8% and the output current is not defined when 0% < Iout < 8%.
2. The output current could drop down to 0% when dimming input is about 0kΩ or 0Vdc, or 10V PWM signal with 0% duty cycle.

I/P： 230 VAC ; O/P：DIMMING TEST ;Ta：25℃

1	Resistance value	Short	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	OPEN
	Output Current	0	0.380A	0.618A	0.840A	1.080A	1.370A	1.570A	1.870A	2.140A	2.440A	2.620A	2.650A
	Output Current duty	0%	14.73%	23.95%	32.56%	41.86%	53.10%	60.85%	72.48%	82.95%	94.57%	101.55%	102.71%
2	Dimming value	0V	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	OPEN
	Output Current	0	0.250A	0.450A	0.710A	0.970A	1.230A	1.500A	1.740A	2.020A	2.280A	2.570A	2.560A
	Output Current duty	0%	9.69%	17.44%	27.52%	37.60%	47.67%	58.14%	67.44%	78.29%	88.37%	99.61%	99.22%
3	Duty value	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN
	Output Current	0	0.260A	0.480A	0.720A	1.020A	1.240A	1.490A	1.760A	2.000A	2.310A	2.540A	2.580A
	Output Current duty	0%	10.08%	18.60%	27.91%	39.53%	48.06%	57.75%	68.22%	77.52%	89.53%	98.45%	100.00%

<table>
<tr>
<td>2</td>
<td>DA2 type (DALI-2 digital dimming function)</td>
<td>
◎ DA2 type (DALI-2 digital dimming function)
※Input wiring diagram


※PUSH dimming (primary side)
• The factory default dimming level is at 100%.
• If the push action lasts less than 0.05 sec., it will not lead to a change for the status of the driver.
• Up to 10 drivers can perform the PUSH dimming at the same time when utilizing one common push button.
• The maximum length of the cable from the push button to the last driver is 20 meters.
<table>
<tr><th>Action</th><th>Action duration</th><th>Function</th></tr>
<tr><td>Short Push</td><td>0.1~1s</td><td>Turn ON-OFF the driver</td></tr>
<tr><td>Double Click</td><td>Click twice in 1.5s</td><td>Set up the dimming level to 100%</td></tr>
<tr><td>Long Push</td><td>1.5~10s</td><td>Every Long Push changes the dimming direction, dimming up or down</td></tr>
</table>
I/P： 230 VAC
O/P：DIMMING TEST
Ta：25℃
TEST RESULT：OK
</td>
</tr>
<tr>
<td>3</td>
<td>PWM OUTPUT DIMMING PRINCIPLE</td>
<td>
※ For 12V/24V/48V PWM style output dimming
• Dimming is achieved by varying the duty cycle of the output current.


Duty cycle(%) = $\frac{T_{ON}}{T} \times 100\%$
Output PWM frequency :
4kHz for B-Type fixed (Typ.)
3.2kHz for DA2-Type fixed (Typ.)
I/P： 230 VAC
O/P：FULL LOAD
Ta：25℃
TEST RESULT：OK
</td>
</tr>
</table>

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) **Peak Voltage**	Q 1 Rated 800 V/11A	AC ON/OFF I/P: High-Line +3V =308V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. I/P: Low-Line -3V = 97V O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. Ta:25℃	 VDS: (1) 782V (2) 652V (3) 778V (4) 771V (5) 775V (6) 773V (7) 633V VDS: (1) 478V (2) 296V (3) 486V (4) 483V (5) 485V (6) 479V (7) 461V
2	Diode Peak **Voltage**	Q100 Rated 10A/300V	AC ON/OFF I/P: High-Line +3V =308 V O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD Ta:25℃	D101: VDS: (1) 273V (2) 206V (3) 283V (4) 273V (5) 268V (6) 284V (7) 208V (8) 178V

<table>
<tr>
<td>3</td>
<td>Control IC Voltage Test</td>
<td>U1 Rated
7V~18V

U100 Rated
6V~ 75V

U451 Rated
1.7V-3.6V</td>
<td>AC ON/OFF
I/P: High-Line +3V =308 V
FOR C.V MODE TYPE
O/P (1) FULL LOAD
(2) Output Short
(3) O.L.P
(4) O.V.P.
(5) NO LOAD VRmin.LOW LINE
(6) Dim off

Ta:25℃</td>
<td>U1
(1) 15.3V
(2) 15.4V
(3) 15.3V
(4) 15.2V
(5) 11.5V
(6) 11.5V
U100
(1)32.6V
(2) 31.0V
(3) 32.2V
(4)32.2V
(5) 31.0V
(6) 34.6V

U451
<table>
<tr><th>FOR C.V MODE TYPE</th><th>Level</th><th>Ripple</th><th>Spike</th></tr>
<tr><td>FULL LOAD</td><td>3.301</td><td>0.71%</td><td>1.523%</td></tr>
<tr><td>Output Short</td><td>3.302</td><td>0.65%</td><td>0.981%</td></tr>
<tr><td>O.L.P</td><td>3.301</td><td>0.53%</td><td>1.07%</td></tr>
<tr><td>O.V.P</td><td>3.302</td><td>0.39%</td><td>0.865%</td></tr>
<tr><td>NO LOAD VRmin.LOW LINE</td><td>3.302</td><td>0.52%</td><td>0.953%</td></tr>
<tr><td>DIM OFF</td><td>3.302</td><td>0.28%</td><td>1.108%</td></tr>
</table>
</td>
</tr>
<tr>
<td>4</td>
<td>Clamp Diode Peak Voltage</td>
<td>D10 Rated：
1000V/1A</td>
<td>AC ON/OFF
I/P：High-Line +3V = 308 V
O/P： (1) Dynamic Load
90%Duty/1KHz
(2) Full load continue
Ta：25℃</td>
<td>

(1)572V

(2)568V</td>
</tr>
<tr>
<td>5</td>
<td>Buck Diode Peak Voltag MOS</td>
<td>Q110 Rated：
90A/60V

Q111 Rated：
90A/60V</td>
<td>AC ON/OFF
I/P：High-Line +3V = 308 V
O/P: (1)Full Load
(2)Output Short
(3) Dynamic Load Full Load/
Min. Load 90%Duty/1KHz
(4) Dynamic Load Full Load/
Min. Load 90%Duty/3KHz
(5) Dynamic Load Full Load/
Min. Load 90%Duty/5KHz
(6) Dynamic Load 100% Load/
Min. Load 50%Duty/120Hz
(7)0%→400% Load.
Ta：25℃</td>
<td>Q110

(1) 46.6V
(2) 44.6V
(3)58.2 V

(4)58.6V

(5)50.3V

(6)58.7V

(7)46.2V</td>
<td>Q111

(1) 47V
(2) 51V
(3) 47.8V

(4)47.4V

(5)47.8V

(6)46.2V

(7)48.2V</td>
</tr>
</table>

6	Dimming MOS Only B or DA2-type	Q200 Rated : 80A/60V	AC ON/OFF I/P : High-Line +3V = 308 V O/P: (1) FULL Load (2) FULL Load continue (3) Output Short (4) DIM OFF Ta : 25℃	 (1) 40.8A (2)3.02A (3)79.3A (4)0.05A

■ SAFETY & EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3.75KVAC/min	I/P-O/P: 4.125 KVAC/min Ta:25℃	I/P-O/P:2.672mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25℃	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230VAC/50HZ O/P:FULL LOAD Ta:25℃	PASS
2	CONDUCTION	EN55015	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25℃	PASS Test by certified Lab
3	RADIATION	EN55015	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25℃	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
5	E.F.T	EN61000-4-4 INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
6	SURGE	IEC61000-4-5 L-N :1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

<table>
<tr><th>NO</th><th>TEST ITEM</th><th>SPECIFICATION</th><th>TEST CONDITION</th><th>RESULT</th></tr>
<tr><td>1</td><td>TEMPERATURE RISE TEST</td><td colspan="3">MODEL： XLN-60-24B
1. ROOM AMBIENT BURN-IN：2 HRS
I/P： 230VAC O/P： FULL LOAD Ta=23.8 ℃
2. HIGH AMBIENT BURN-IN： 2 HRS
I/P： 230VAC O/P： FULL LOAD Ta=49.9 ℃
<table>
<tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta=23.8℃</th><th>HIGH AMBIENT Ta=49.9℃</th></tr>
<tr><td>1</td><td>C21</td><td>68.6℃</td><td>93.1℃</td></tr>
<tr><td>2</td><td>R37</td><td>68.2℃</td><td>92.8℃</td></tr>
<tr><td>3</td><td>D10</td><td>71.5℃</td><td>96.2℃</td></tr>
<tr><td>4</td><td>U1</td><td>68.9℃</td><td>93.3℃</td></tr>
<tr><td>5</td><td>T1</td><td>71.0℃</td><td>95.5℃</td></tr>
<tr><td>6</td><td>Q100</td><td>75.7℃</td><td>99.3℃</td></tr>
<tr><td>7</td><td>C101</td><td>70.8℃</td><td>94.4℃</td></tr>
<tr><td>8</td><td>Q110</td><td>71.5℃</td><td>95.4℃</td></tr>
<tr><td>9</td><td>Q111</td><td>71.3℃</td><td>95.1℃</td></tr>
<tr><td>10</td><td>R111</td><td>66.7℃</td><td>90.2℃</td></tr>
<tr><td>11</td><td>L100</td><td>66.5℃</td><td>90.2℃</td></tr>
<tr><td>12</td><td>U100</td><td>72.2℃</td><td>96.0℃</td></tr>
<tr><td>13</td><td>U200</td><td>70.8℃</td><td>94.6℃</td></tr>
<tr><td>14</td><td>Q200</td><td>69.5℃</td><td>93.2℃</td></tr>
<tr><td>15</td><td>C143</td><td>62.0℃</td><td>85.5℃</td></tr>
<tr><td>16</td><td>RTH3</td><td>67.0℃</td><td>90.8℃</td></tr>
<tr><td>17</td><td>TC</td><td>61.3℃</td><td>84.9℃</td></tr>
</table></td></tr>
<tr><td>2</td><td>OVER LOAD BURN-IN TEST</td><td>NO DAMAGE
1 HOUR (MIN)</td><td>I/P： 230 VAC
O/P：150.4 % LOAD
Ta：25℃</td><td>TEST：OK</td></tr>
<tr><td>3</td><td>LOW TEMPERATURE
TURN ON TEST</td><td>TURN ON AFTER 2 HOUR</td><td>I/P： 305VAC/110VAC
O/P： 100 % LOAD
Ta=-30 ℃</td><td>TEST：OK</td></tr>
<tr><td>4</td><td>HIGH HUMIDITY
HIGH TEMPERATURE
HIGH VOLTAGE
TURN ON TEST</td><td>AFTER 12 HOURS
IN CHAMBER ON
CONTROL 45 ℃
NO DAMAGE</td><td>I/P： 305 VAC
O/P：FULL LOAD
Ta=45 ℃
HUMIDITY= 95 %R.H</td><td>TEST：OK</td></tr>
<tr><td>5</td><td>TEMPERATURE
COEFFICIENT</td><td>± 0.03 %/(0℃~50℃)</td><td>I/P： 230 VAC
O/P：FULL LOAD</td><td>± 0.006 %/℃(0~50℃)</td></tr>
</table>

6	STORAGE TEMPERATURE TEST	-40~80℃	1. Thermal shock Temperature： -45℃~ +90℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：10CYCLE 5. Input/output condition： STATIC TEST：OK
7	THERMAL SHOCK TEST	-25~45℃	1. Thermal shock Temperature： -30℃~ +50℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：16 CYCLE 5. Input/output condition： 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, period for 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform： Sine Wave (2) Frequency：10~500Hz (3) Sweep Time：10min/sweep cycle (4) Acceleration：3G (5) Test Time：180min in each axis (X.Y.Z) (6) Ta：25℃
9	CAPACITOR LIFE CYCLE	SUPPOSE C101 IS THE MOST CRITICAL COMPONENT (1) I/P： 230VAC O/P：FULL LOAD Tc=75 ℃ LIFE TIME (2) I/P： 230VAC O/P：75% LOAD Tc=75 ℃ LIFE TIME (3) I/P： 230VAC O/P：50% LOAD Tc=75 ℃ LIFE TIME	(1) 73775HRS (2) 127970HRS (3) 370097HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 4053.7K hrs min. Telcordia SR-332 (Bellcore) ; 329.4K hrs min. MIL-HDBK-217F (25℃)	
11	Ongoing Reliability Test	I/P：230VAC O/P：FULL LOAD TA=50℃ Demonstration Mean Time Between Failure : 50,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	WUWQ/HUANGMK	WENF	LINKX

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